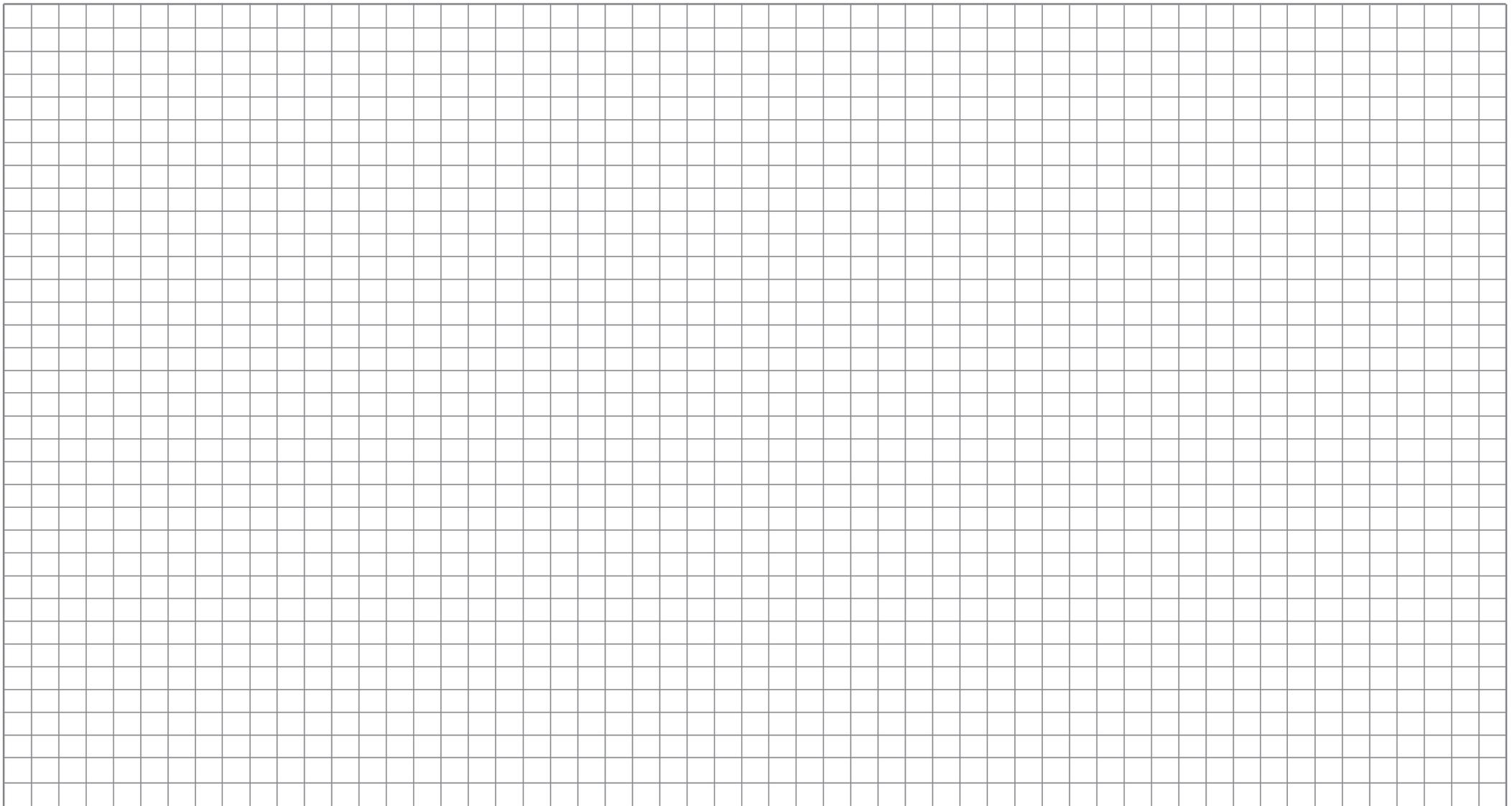


Prozess:

Datum:

Beobachter:



Bezeichnung



Puffer/Arbeitsvorrat



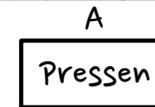
Wichtiger Input  
(Material/ Information)



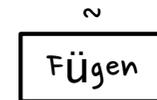
Mitarbeiter



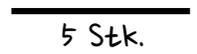
Laufweg/  
Arbeitsabfolge



Anlage



variabler Inhalt



FIFO